



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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RB T102064
Job Sheet 184074-A



Part No: RB T102064

Part Name: Screw Set



Part Weight: 0 lbs

Job Created: 1/22/19

Due Date: 10/26/18

Type: SOLD

Note: DWG T102064 Rev. A IPP Rev. 3 18.10.02 New issue DP Verify DD

Ship Via:

Job Qty: 1 ea

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Container #3146837

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab	1 pcs		10/26/18	0.00	0.10	Small Fab-3		MLC
120	QC	1 pcs		10/26/18	0.00	0.00	QC5		888
130	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3-1		MLC
140	QC21-FG	1 Ea		10/26/18	0.00	0.00	QC21		JAN 23 2019

Part Op 110 - 1-Engrave T/N on1632T22 tag using MARKTRONIC etcher. 2-Assemble as per DWG. Attach 3 pins and tag
Descriptions: together using lock wire as per note 5.

130 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 1/22/19 3:00 PM dart.lacelle.linda



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Tel (613) 632-5200
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split (2)

RB T102064
Job Sheet 184074



Part No: RB T102064

Job Qty: 1 ea 3

Part Name: Screw Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 10/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG T102064 Rev. A IPP Rev. 3 18.10.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/26/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	4 pcs		10/26/18	0.00	0.40	Small Fab-3		
120	QC	4 pcs		10/26/18	0.00	0.00	QC5		
130	Packaging	4 pcs		10/26/18	0.00	0.00	Packaging3-1		
140	QC21-FG	4 Ea		10/26/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave T/N on 1632T22 tag using MARKTRONIC etcher. 2-Assemble as per DWG. Attach 3 pins and tag
Descriptions: together using lock wire as per note 5.

130 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 pcs (1 ea)	90-Start up Operation	5118668
RB T102064-3	Screw Assembly	12 Ea (3 ea)	90-Start up Operation	5142105

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1632T22	4	46	0
	RB T102064-3	12	0	0

Part Specifications



Container No: S146745



Part: RB T102064

Job No: 184074

Serial No/Batch: S146745

Revision: A

Inspector:

Exp Date:

Instructions:

Specifications could not be found.

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Plex 10/2/18 12:02 PM dart.lacelle.linda

Date: 01/22/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					